## PB1500HD Blast Cabinet



## Product Features

The PB1500HD Heavy Duty Suction Blast Cabinet is a highly efficient, large capacity industrial blast cabinet, compatible with a wide range of abrasive media, including:

- Chilled Iron Grit. . Garnet

Aluminium Oxide. . Steel Grit.
Glass Beads.
Cyclone type abrasive separator cleans the abrasive during use.

- Safety door interlock
$\$$ Integral dry cartridge reverse pulse dust collector for clear visibility.
$\downarrow$ Heavy duty, wear resistant rubber gloves.
- Quick-change laminated glass viewing window no tools required.


Delta GDF Manual Gun

$\rightarrow$ Fully adjustable abrasive feed tee.
Compressed air regulator and gauge.
$\rightarrow$ High performance Delta Suction Gun.


Delta SNH Manual Gun


## Common Applications

- De-scale and de-rust metal.

Remove paint and coatings.
R Remove burrs, flashings and sand from castings and moldings.
$\rightarrow$ Decorative finishing of non-ferrous metals.
$\$$ Stone and glass etching.
Mold cleaning.


Component Highlights
(1) Dust Collector Motor \& Fan Assembly
(2) Dust Collector Filter Cartridge

3 Reverse Pulse Jet Cleaning System
4 Tungsten Carbide Delta Blast Gun
(5) Air Blow Down Gun
(6) Cyclone Separation System
(7) Quick Release Abrasive Media Feed Hopper
(8) Adjustable Abrasive Media Feed Tee
(9) Abrasive Media Recovery Hose

10 Durable Woven Wire Work Floor
(11) Moisture Separator / Pressure Regulator
(12) Remote Control Process Valve
(13) Foot Pedal Activation
(14) 10" Diameter Operator Blasting Gloves
(15) Large Entry Work Door With Safety Interlock
(16) Quick Change Window Frame
(17) Large View Safety Glass Window

18 Clean Air Induction Vents
(19) Cabinet Lifting Lugs
20) Blast Cabinet Lighting
21) Reverse Pulse Jet Cartridge Dust Collector


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## Assembly

Stock Code

Optional Accessories

BAC-CA-PB-0212 BAC-CA-PB-0243 BAC-CA-PB-0040 BAC-CA-PB-0244 BAC-CA-PB-0277

Track \& Trolley
Tumble Basket $\varnothing 350 \mathrm{~mm} \times 375 \mathrm{~mm}$
Tumble Basket $\oslash 300 \mathrm{~mm} \times 325 \mathrm{~mm}$
Fixed Turntable Kit
Cabinet Gun Stand

BAC-CA-PB-0455
BAC-CA-PB-0292
BAC-CA-PB-0241
BAC-CA-PB-0279
BAC-DC-0002-01

| Stock Code |  |
| :--- | :--- |
| BAC-CA-PB-0212 | Track \& Trolley |
| BAC-CA-PB-0243 | Tumble Basket $\varnothing 350 \mathrm{~mm} \times 375 \mathrm{~mm}$ |
| BAC-CA-PB-0040 | Tumble Basket $\varnothing 300 \mathrm{~mm} \times 325 \mathrm{~mm}$ |
| BAC-CA-PB-0244 | Fixed Turntable Kit |

Foot Valve Guard
Operator Sound Kit
Dust Collector Silencer Kit
Rubber Lined Cabinet Kit
Single Cartridge Auto-Reverse Pulse Kit

## Parts List

| tem | Stock Code | Description | ary |
| :---: | :---: | :---: | :---: |
| (1) | BAC-CA-PB-0137 | Rectangular Window | 1 |
| 2 | BAC-CA-PB-0141 | Cabinet Window Seal | 2 |
| 3 | BAC-GL-PB-0003 | 10" $\varnothing$ Cabinet Rubber Gloves | 1PR |
| 4 | BAC-CA-PB-0157 | Cabinet Entry Ring | 2 |
| (5) | BAC-CA-PB-0318 | Cabinet Floor Mesh | 1 |
| (6) | BAC-CA-PB-0086 | Foot Valve Spring Return | 1 |
| (7) | YAC-CA-PB-0219 | Door Interlock Valve | 1 |
| (8) | BAC-CA-PB-0319 | Cabinet Door Seal | 1 |
| 9 | BAC-CA-PB-0324 | Air Entry Filter | 2 |
| 10 | YAC-CA-PB-0145 | 1/4" Blow Off Gun | 2 |
| (11) | YAC-CA-PB-0138 | Latch | 1 |
| $(12$ | YAC-FN-PB-0041 | Toggle Catch | 2 |
| 13 | BAC-DC-PB-0007 | Pulse Valve | 1 |
| (14) | BAC-DF-PB-0005 | Filter Cartridge - Size 3 | 1 |
| 15 | BAC-DC-PB-0032 | Hanger Rod | 1 |
| $(16$ | YAC-CA-PB-0146 | Handle | 4 |
| 17 | YAC-CA-PB-0205 | Handle Tongue | 4 |
| 18 | BAC-PF-PB-0008 | 38 mm ( $1-1 / 2^{\prime \prime}$ ) Ball Valve | 1 |
| (19) | BAC-CA-PB-0436 | Dust Collector Jumbo Door Seal | 1 |
| (20) | BAC-CA-PB-0282 | PB1500HD Rubber Lined Cyclone | 1 |
| 21 | BAC-CA-0599-00 | Recovery Hose | 1 |
| $(22)$ | BAC-BG-PB-0057 | Delta-M Gun GDF 3/16 $\times 3 / 8$ Assembly | 1 |
| 23 | BAC-RC-PB-0142 | Sola 5 Inlet Valve Sub Assembly | 1 |
| (2) | BAC-CA-0589-00 | Abrasives Hose | 1 |
| 25 | BAC-CA-PB-0220 | Feed Tee Assembly | 1 |
| 26 | BAC-AF-PB-0047 | $13 \mathrm{~mm}\left(1 / 2^{\prime \prime}\right)$ Filter Regulator With Gauge | 1 |
| 27 | BAC-PF-PB-0001 | 13 mm ( $1 / 2^{\prime \prime}$ ) Ball Valve | 1 |
| 28 | BAC-CA-0353-00 | Standard Cyclone Screen Seal | 1 |
| 29 | YAC-PF-PB-0026 | PVC 1/2" Ball Valve | 1 |

## Technical Data

## - Optional Turntable Load:

250kg (551lbs)

- Internal Size:

1400 mm (55") Wide 1180 mm (47") Deep 1040 mm (41") High

- Door Size:

1055 mm (42") Wide 855 mm (34") High

- Air Consumption: $85 \mathrm{~m}^{3} / \mathrm{hr}$ ( 50 cfm ) @ 550 kPa ( 80 psi )
- Suction Gun / Nozzle Size: BAC-BG-PB-0057 Delta Manual Gun 3/16" $\times 3 / 8^{\prime \prime}$
- Cabinet Overall Dimension: 1580 mm (63") Wide 1968mm (78") Deep 2350 mm (93") High
- Recommended Floor Area: 3500 mm (138") Wide 2700 mm (106") Deep
- Window Size:

750 mm ( $30^{\prime \prime}$ ) Wide 300 mm (12") High

- Air Supply Line: 13 mm (1/2")
- Electrical Power:
1.5 Kw (2hp) 415VAC 50 Hz 2 Pole 3 Phase
- Cabinet Light:
$2 \times 36$ Watt 230 V 50 Hz

