## PB500ES Blast Cabinet



## Complementary Products



## Delta GDF Manual Gun

 Delta SNH Auto Gun

Delta SNH Manual Gun


AER85 Blaster



## Product Features

The PB 500ES is a light-duty blast cabinet that offers an economical solution for low volume production blasting applications. It is usable with a wide range of media, including

| - Chilled Iron Grit | Garnet. |
| :--- | :--- |
| - Aluminium Oxide. | Steel Grit. |
| - Glass Beads. |  |

- Integral sock-type dust collector to maintain visibility.

Heavy duty, wear resistant rubber gloves.
Quick-change laminated glass viewing window - no tools required.

## - Fully adjustable abrasive feed tee

- Compatible with virtually any abrasive type.

Compressed air regulator and gauge included.

## Common Applications

## - De-scale and de-rust metal

$\wedge$ Remove paint and coatings.

- Remove burrs, flashings and sand from castings and moldings.

Decorative finishing of non-ferrous metals.
Stone and glass etching.
$\rightarrow$ Mold cleaning.


Component Highlights
(1) Dust Collector Motor \& Fan Assembly
(2) Integrated Dust Collection System

3 Blast Cabinet Lighting

4 Clean Air Induction Vents
(5) Large View Safety Glass Window
(6) Quick Change Window Frame
(7) Large 10" Diameter Blasting Gloves
(8) Durable Woven Wire Work Floor
(9) Moisture Separator / Pressure Regulator

10 Remote Control Process Valve
(11) Foot Pedal Activation
(12) Adjustable Abrasive Media Feed Tee

13 Quick Release Abrasive Media Feed Hopper
(14) Safety Door Interlock System
(15) Air Blow Down Gun
(16) Tungsten Carbide Delta Blast Gun
(17) Cabinet Lifting Lugs

18 Large Entry Work Door


## Assembly

## Optional Accessories

## Parts List

| Hem | Stock Code | Description | aty |
| :---: | :---: | :---: | :---: |
| (1) | BAC-CA-PB-0156 | Rectangular Window | 1 |
| 2 | BAC-CA-PB-0161 | Cabinet Window Seal | 2 |
| 3 | BAC-GL-PB-0003 | 10" $\varnothing$ Cabinet Rubber Gloves | 1PR |
| 4 | BAC-CA-PB-0157 | Cabinet Entry Ring | 2 |
| (5) | BAC-CA-PB-0155 | Cabinet Floor Mesh | 1 |
| (6) | BAC-CA-PB-0086 | Foot Valve Spring Return | 1 |
| (7) | YAC-CA-PB-0219 | Interlock Plunger | 1 |
| 8 | BAC-CA-PB-0158 | Air Entry Filter | 2 |
| 9 | YAC-CA-PB-0145 | 1/4" Blow Off Gun | 1 |
| 10 | YAC-CA-PB-0439 | Handle | 1 |
| (11) | YAC-FN-PB-0041 | Toggle Catch | 2 |
| 12 | BAC-DF-PB-0012 | Dust Bag - 80 mm DIA | 4 |
| 13 | YAC-CA-PB-0270 | Toggle Clamp \& Latch Set | 1 |
| 14 | YAC-FN-PB-0144 | Hose Clamp | 4 |
| 15 | BAC-PF-PB-0008 | 38 mm ( $1-1 / 2^{\prime \prime}$ ) Ball Valve | 1 |
| $(16$ | BAC-CA-PB-0117 | PB500/PB1000 Hopper-Screen Detail | 1 |
| 17 | BAC-CA-PB-0164 | Cabinet Door Seal | 1 |
| 18 | YAC-CA-0474-00 | Rubber Seal | 0.3 M |
| (19) | BAC-BG-PB-0056 | Delta-M Gun GDF $1 / 8 \times 1 / 4$ Assembly | 1 |
| 20 | YAC-CA-PB-0106 | Hopper Gasket | 1 |
| 21 | BAC-RC-PB-0142 | Sola 5 Inlet Valve Sub Assembly | 1 |
| 22 | BAC-AF-PB-0048 | $9.5 \mathrm{~mm}\left(3 / 8^{\prime \prime}\right)$ Filter Regulator With Gauge | 1 |
| 23 | BAC-PF-PB-0021 | $10 \mathrm{~mm}\left(3 / 8^{\prime \prime}\right)$ Ball Valve | 1 |
| (24) | YAC-PF-PB-0026 | PVC Ball Valve | 1 |
| 25 | BAC-CA-PB-0220 | Feed Tee Assembly | 1 |
| 26 | YAC-PF-PB-0224 | Hose Barb | 1 |
| 27 | YAC-PF-PB-0125 | 1/4" NB Air Hose | 1.5M |
| 28 | BAC-AF-PB-0164 | Air Hose 10 mm 250PSI Impact Blue | 1.5M |
| 29 | BAC-CA-0586-00 | Abrasives Hose | 1 |
| 30 | YAC-FN-PB-0263 | O-Clip | 2 |
| (31) | BAC-CA-PB-0405 | Dust Collector Door Seal | 1 |

## Technical Data

- Optional Turntable Load: 250kg (551lbs)
- Internal Size:
$900 \mathrm{~mm}\left(355^{\prime \prime}\right)$ Wide 783 mm (31") Deep 730 mm (29") High
- Door Size:

645 mm (25") Wide 730 mm (29") High

- Air Consumption: $36 \mathrm{~m}^{3} / \mathrm{hr}$ (21cfm) @550kPa (80psi)
- Suction Gun / Nozzle Size: BAC-BG-PB-0056 Delta Manual Gun $1 / 8^{\prime \prime} \times 1 / 4^{\prime \prime}$
- Cabinet Overall Dimension: 1000 mm (40") Wide 1130 mm (45") Deep 2220 mm ( $88^{\prime \prime}$ ) High
- Recommended Floor Area: 2300 mm ( $911^{\prime \prime}$ ) Wide 2100 mm (83") Deep
- Window Size: 600 mm (24") Wide 250 mm (10") High
- Air Supply Line: 10 mm (3/8")
- Electrical Power: $0.55 \mathrm{Kw}(0.75 \mathrm{hp}) 230 \mathrm{VAC} 50 \mathrm{~Hz} 2$ Pole 1 Phase
 $48+5$
- Cabinet Light:
$2 \times 18$ Watt 230 V 50 Hz

